

Replace original abstract with currently amended:

**(Currently amended) Abstract of the disclosure:** A method of forming a concrete block adapted for retaining wall from raw concrete mixes with the block structure having a natural rock or stone looking face surface, bottom surface, end surfaces and side surfaces with one (1) of the said side surfaces having a lip for off-setting said block when stacked. Said method utilizing a moveable planar base support, a mold box with an open top and bottom, opposed longitudinal side panels, opposed lateral side panels and a reciprocating top shoe for reciprocatory in an up and down motion to engage the raw concrete mix so as to stamp or impress the top of said block with a rock like surface and as a means to charge said mold with raw concrete mix materials and discharge formed said block.